



# 650 MASTIC

Adhesive/Sealant

# PRODUCT NAME 650 Mastic

# **MANUFACTURER**

Polyguard Products, Inc. Ennis, TX 75119 (214) 515-5000 www.polyguard.com

# PRODUCT DESCRIPTION

BASIC USES

650 Mastic is designed to protect the termination edges, overlaps, patches, and any additional detailing areas. On vertical applications, 650 Mastic must be applied on both the bottom and top terminations of the Polyguard Membrane systems. The 650 Mastic is a topping material only, not for use under a membrane sheet.

#### **COMPOSITION & MATERIALS**

650 Mastic is a polymer modified, asphalt-based material.

# **TECHNICAL DATA**

See physical properties table.

# INSTALLATION

650 Mastic is supplied either in a 5 gallon pail or in a 30 oz. caulking tube. If some material is applied with a caulking gun, the bead must be struck with a trowel to insure the 650 Mastic is worked into the termination edges. If the material is supplied in a pail, it may be applied with either a trowel or by hand using rubber gloves as precautions. When applied as a temporary cutoff, trowel the 650 Mastic over the membrane in a very thin layer and allow to cure a minimum of 12 hours before placement of additional 650 Membrane.

# Product Data Sheet

On the bottom edge of any vertical application, 650 Mastic must be applied liberally. Apply 650 Mastic also as a topical seal to the membrane edges after protrusions and drains are detailed properly with Polyguard LM-95 Liquid Membrane and any areas requiring patching.

# **SAFETY**

SDS documents for all Polyguard products can be obtained at our website <a href="www.polyguard.com">www.polyguard.com</a>. Call Polyguard Products, Inc. at 214.515.5000 with questions.

#### WARRANTY

We, the manufacturer, warrant only that this product is free of defects, since many factors which affect the results obtained from this product are beyond our control; such as weather, workmanship, equipment utilized and prior condition of the substrate. We will replace at no charge product proved to be defective within twelve (12) months of purchase, provided it has been applied in accordance with our written directions for uses we recommended as suitable for this product. Proof of purchase must be provided. A five (5) year material or system warranty may be available upon request. Contact Polyguard Products, Inc. for further details.

# **TECHNICAL SERVICES**

Technical assistance, information and Polyguard's products are available through a nationwide network of distributors and architectural representatives, or contact Polyguard Products, Inc.

P.O. Box 755, Ennis, TX 75120-0755

Sales: (615) 217-6061•Tech Support: (214) 515-5000•Fax: (615) 691-5500

Email: <a href="mailto:archtech@polyguard.com">archtech@polyguard.com</a>
Website: <a href="mailto:www.polyguard.com">www.polyguard.com</a>

PROPERTY	TEST VALUE	
Color	Black	
Specific Gravity	1.12	
Flash Point (PM Closed Cup)	105°F	

PACKAGING	PART NUMBER	UNIT SIZE
650 MASTIC	650-5-MASTIC	5 gallon pail
650 MASTIC	650-QTUBES-MASTIC	12 – 30oz. tubes

